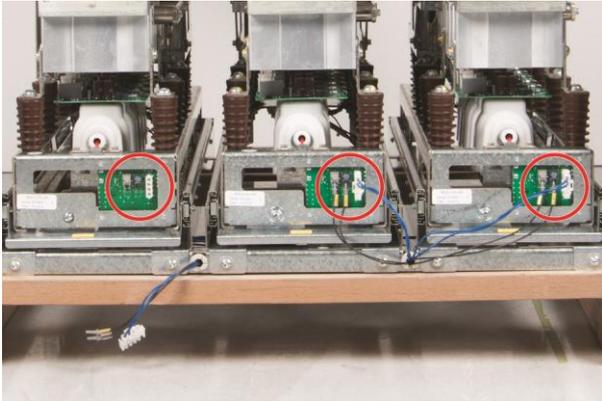


MVS Unpacking Procedure

1. Disconnect the cables connecting the phase arms to the chassis (3 cables per arm).



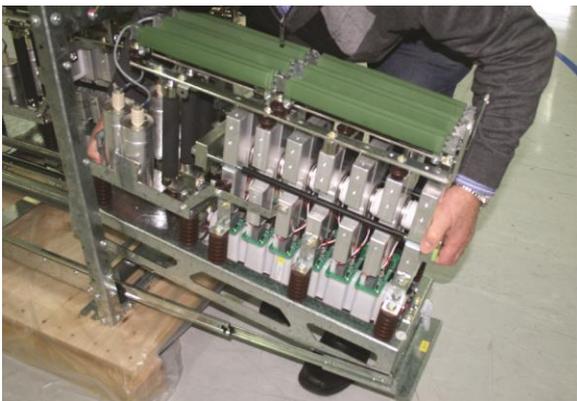
18720.A

2. Remove the bolts holding one phase arm in the chassis (2 bolts per arm). Slide the phase arm out completely.



18716.A

3. Hold the phase arm at each end and lift it off the draw-out runners.



18717.A

4. Repeat for the other phase arms.

5. Remove the screws securing the starter to the pallet (2 per side).



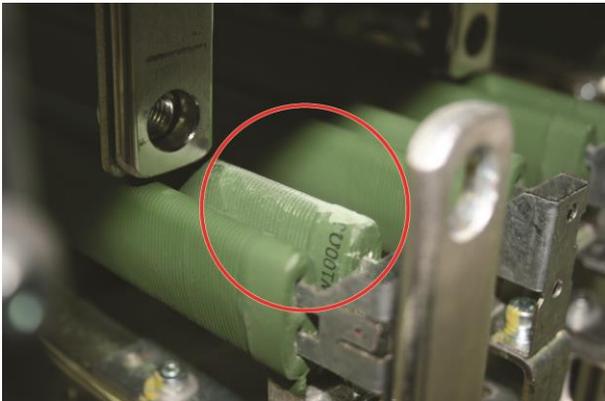
18718.A

6. When replacing the phase arms in the chassis, ensure the arm is seated securely in the runner.



WARNING

If the phase arm is not seated in the runner, the resistor may be damaged. To ensure safe operation of the starter, damaged resistors must be replaced.



18719.A